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Aqua Pod Motor Mount Assembly

December 12, 2003

Parts list:

- (A) four - 1/4-20 x 2.25 ss bolts
- (B) two - 1/4-20 x 1.25 ss bolts
- (C) six - 1/4-20 ss nuts
- (D) twelve 1/4 ss washers
- (E) six - 1/4 ss lock washers
- (F) two 10-32 x 3/8 OD neoprene well-nuts
- (G) two 10-32 x 1 ss flat head machine screws
- (H) one fiberglass transom
- (I) one 2x4x20 1/2 Trex mounting board
- (J) two 10-24 x 2 ss flat head machine screws
- (K) two #10 ss washers
- (L) two 10-24 nyloc nuts
- (M) Coast Guard approved capacity label

Tools needed:

- 7/16 wrenches
- 3/8 wrench
- screw drivers

WEAR SAFETY GLASSES WHEN WORKING WITH POWER TOOLS.



Fiberglass Transom

Installation:

1. Place the fiberglass transom (H) on the aft deck of the Pod and align the four holes.
2. Place one washer (D) onto each of the 1/4-20x1.25 bolts (B) and insert these through the transom and into the Pod. From the cockpit side, load each bolt with another washer (D), then a 1/4 ss lock washer (E), and then a 1/4-20 nut (C).
3. Insert a 10-32 x 1 screw (F) into each of the rear mounting holes through into the well-nuts and tighten.
4. Using 7/16 wrenches, tighten the 1/4" bolts.

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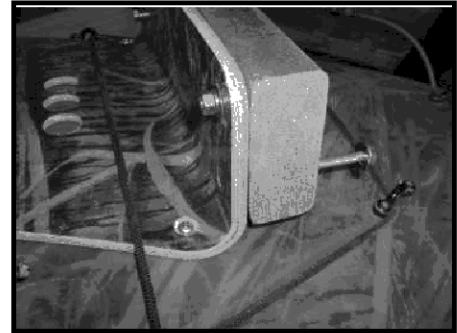
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Trex mounting board installation:

The mounting board can be installed so that the motor hangs to the left or right side.

1. Align the holes in the Trex (I) with the four holes in the transom (H).
2. Place one washer (D) onto each of the 1/4-20x2.5 bolts (A) and insert these through the Trex (I) forward into the transom (H). From the transom side, load each bolt with another washer (D), then a 1/4 ss lock washer (E), and then a 1/4-20 nut (C).
3. Using 7/16 wrenches, tighten the 1/4" bolts.



Installing the stern cleat (optional):

1. Place the cleat over its mounting holes, at the forward end of the motor mount.
2. Insert the 10-24 x 2 screws (J) through the cleat into the Pod.
3. From inside the cockpit load each screw with a #10 washer (K) and a 10-24 ss nyloc nut (L).
4. Tighten using a wrench and a screw driver.

Hanging your motor:

The Aqua Pod motor mount was designed and tested around a standard, transom mount electric trolling motor. To date, other motors have not been tested. Do not exceed 2hp.

1. Always make sure that your motor is securely clamped to the Trex mounting board.
2. Periodically, inspect the nuts and bolts and re-tighten as necessary. Attbar recommends inspecting the hardware prior to each outing with your Pod.
3. For best weight distribution, locate your battery as far forward in the cockpit as possible. It is recommended to strap your battery box to the forward bulk head.
4. Always carry a paddle with your Pod, even when under power. Even if you do not need it for emergency paddling, you may end up in water too shallow to use your motor.
5. Check with your state to see if you are required to license your motorized Pod.
6. Most states require one all around white light for vessels under 7 meters (23 ft) that are under power (reference Washington state WAC 352-60-060). These lights are available from Attbar, or from a marine supply store.

